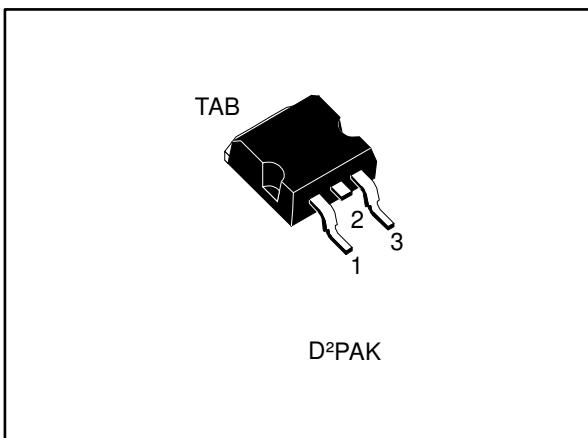
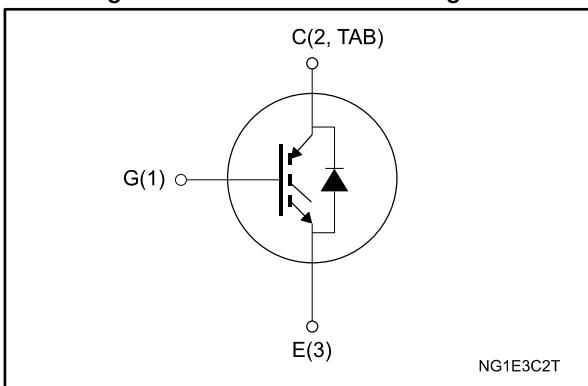


## Trench gate field-stop IGBT M series, 650 V, 15 A low-loss in a D<sup>2</sup>PAK package

Datasheet - production data



**Figure 1: Internal schematic diagram**



### Features

- 6  $\mu$ s of short-circuit withstand time
- $V_{CE(sat)} = 1.55$  V (typ.) @  $I_c = 15$  A
- Tight parameter distribution
- Safer paralleling
- Positive  $V_{CE(sat)}$  temperature coefficient
- Low thermal resistance
- Soft and very fast recovery antiparallel diode
- Maximum junction temperature:  $T_J = 175$  °C

### Applications

- Motor control
- UPS
- PFC
- General purpose inverter

### Description

This device is an IGBT developed using an advanced proprietary trench gate field-stop structure. The device is part of the M series IGBTs, which represent an optimal balance between inverter system performance and efficiency where low-loss and short-circuit functionality are essential. Furthermore, the positive  $V_{CE(sat)}$  temperature coefficient and tight parameter distribution result in safer paralleling operation.

**Table 1: Device summary**

Order code	Marking	Package	Packing
STGB15M65DF2	G15M65DF2	D <sup>2</sup> PAK	Tape and reel

**Contents**

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# 1 Electrical ratings

**Table 2: Absolute maximum ratings**

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	650	V
$I_C$	Continuous collector current at $T_C = 25$ °C	30	A
	Continuous collector current at $T_C = 100$ °C	15	
$I_{CP}^{(1)}$	Pulsed collector current	60	A
$V_{GE}$	Gate-emitter voltage	$\pm 20$	V
$I_F$	Continuous forward current at $T_C = 25$ °C	30	A
	Continuous forward current at $T_C = 100$ °C	15	
$I_{FP}^{(1)}$	Pulsed forward current	60	A
$P_{TOT}$	Total dissipation at $T_C = 25$ °C	136	W
$T_{STG}$	Storage temperature range	- 55 to 150	°C
$T_J$	Operating junction temperature range	- 55 to 175	°C

**Notes:**

(1)Pulse width limited by maximum junction temperature.

**Table 3: Thermal data**

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance junction-case IGBT	1.1	°C/W
$R_{thJC}$	Thermal resistance junction-case diode	2.08	
$R_{thJA}$	Thermal resistance junction-ambient	62.5	

## 2 Electrical characteristics

$T_C = 25^\circ\text{C}$  unless otherwise specified

Table 4: Static characteristics

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(BR)CES}$	Collector-emitter breakdown voltage	$V_{GE} = 0 \text{ V}, I_C = 250 \mu\text{A}$	650			V
$V_{CE(\text{sat})}$	Collector-emitter saturation voltage	$V_{GE} = 15 \text{ V}, I_C = 15 \text{ A}$		1.55	2.0	V
		$V_{GE} = 15 \text{ V}, I_C = 15 \text{ A}, T_J = 125^\circ\text{C}$		1.9		
		$V_{GE} = 15 \text{ V}, I_C = 15 \text{ A}, T_J = 175^\circ\text{C}$		2.1		
$V_F$	Forward on-voltage	$I_F = 15 \text{ A}$		1.7	2.6	V
		$I_F = 15 \text{ A}, T_J = 125^\circ\text{C}$		1.5		
		$I_F = 15 \text{ A}, T_J = 175^\circ\text{C}$		1.4		
$V_{GE(\text{th})}$	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 500 \mu\text{A}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0 \text{ V}, V_{CE} = 650 \text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{CE} = 0 \text{ V}, V_{GE} = \pm 20 \text{ V}$			$\pm 250$	$\mu\text{A}$

Table 5: Dynamic characteristics

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$	-	1250	-	pF
$C_{oes}$	Output capacitance		-	80	-	
$C_{res}$	Reverse transfer capacitance		-	25	-	
$Q_g$	Total gate charge	$V_{CC} = 520 \text{ V}, I_C = 15 \text{ A}, V_{GE} = 0 \text{ to } 15 \text{ V}$ (see Figure 30: "Gate charge test circuit")	-	45	-	nC
$Q_{ge}$	Gate-emitter charge		-	11	-	
$Q_{gc}$	Gate-collector charge		-	15	-	

Table 6: IGBT switching characteristics (inductive load)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$	Turn-on delay time	$V_{CE} = 400 \text{ V}, I_c = 15 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 12 \Omega$ (see <i>Figure 29: "Test circuit for inductive load switching"</i> )		24	-	ns
$t_r$	Current rise time			7.8	-	ns
$(di/dt)_{on}$	Turn-on current slope			1570	-	A/ $\mu\text{s}$
$t_{d(off)}$	Turn-off-delay time			93	-	ns
$t_f$	Current fall time			106	-	ns
$E_{on(1)}$	Turn-on switching energy			0.09	-	mJ
$E_{off(2)}$	Turn-off switching energy			0.45	-	mJ
$E_{ts}$	Total switching energy			0.54	-	mJ
$t_{d(on)}$	Turn-on delay time	$V_{CE} = 400 \text{ V}, I_c = 15 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 12 \Omega, T_J = 175^\circ\text{C}$ (see <i>Figure 29: "Test circuit for inductive load switching"</i> )		24.8	-	ns
$t_r$	Current rise time			9.2	-	ns
$(di/dt)_{on}$	Turn-on current slope			1300	-	A/ $\mu\text{s}$
$t_{d(off)}$	Turn-off-delay time			96	-	ns
$t_f$	Current fall time			169	-	ns
$E_{on(1)}$	Turn-on switching energy			0.22	-	mJ
$E_{off(2)}$	Turn-off switching energy			0.61	-	mJ
$E_{ts}$	Total switching energy			0.83	-	mJ
$t_{sc}$	Short-circuit withstand time	$V_{CC} \leq 400 \text{ V}, V_{GE} = 15 \text{ V}, T_{Jstart} = 150^\circ\text{C}$	6		-	$\mu\text{s}$
		$V_{CC} \leq 400 \text{ V}, V_{GE} = 13 \text{ V}, T_{Jstart} = 150^\circ\text{C}$	10			

**Notes:**

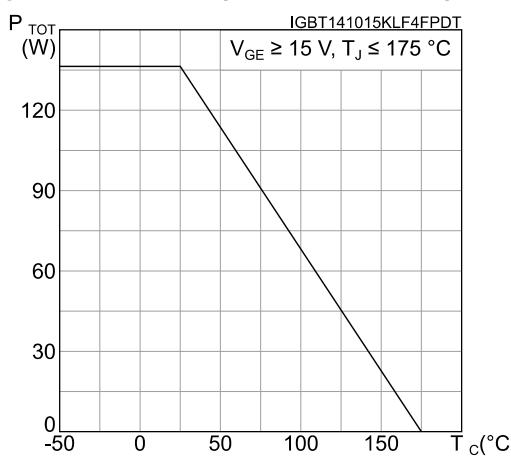
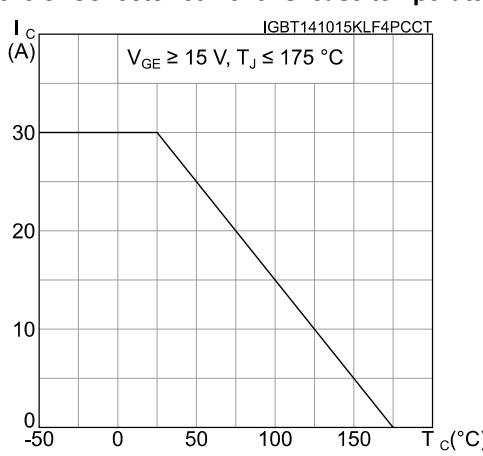
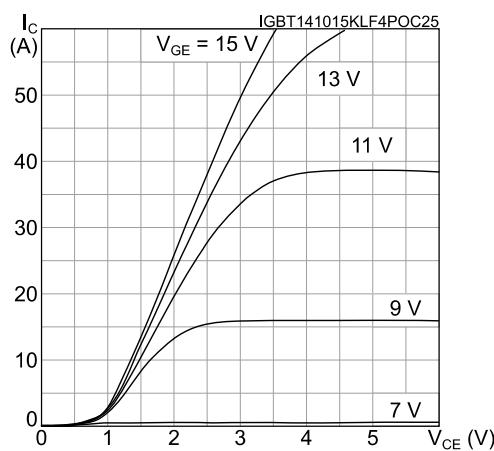
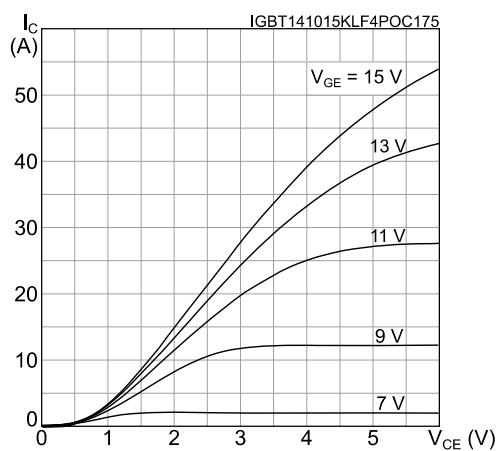
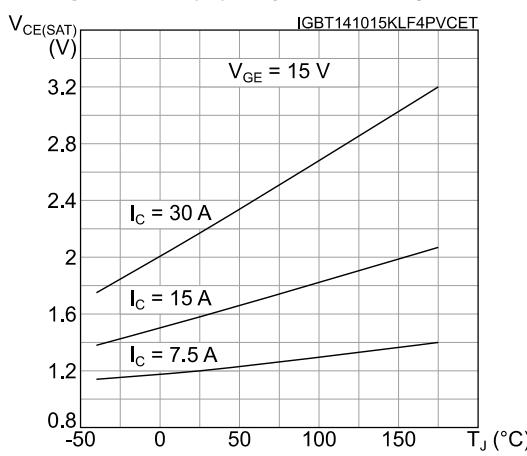
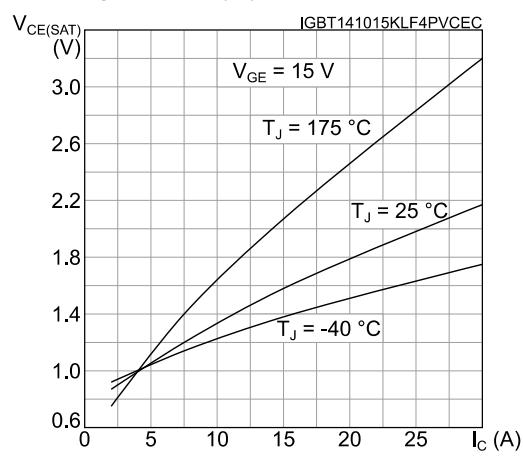
(1) Including the reverse recovery of the diode.

(2) Including the tail of the collector current.

Table 7: Diode switching characteristics (inductive load)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 15 \text{ A}, V_R = 400 \text{ V}, V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s}$ (see <i>Figure 29: "Test circuit for inductive load switching"</i> )	-	142	-	ns
$Q_{rr}$	Reverse recovery charge		-	525	-	nC
$I_{rrm}$	Reverse recovery current		-	13.4	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	790	-	A/ $\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	64	-	$\mu\text{J}$
$t_{rr}$	Reverse recovery time		-	241	-	ns
$Q_{rr}$	Reverse recovery charge	$I_F = 15 \text{ A}, V_R = 400 \text{ V}, V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s}, T_J = 175^\circ\text{C}$ (see <i>Figure 29: "Test circuit for inductive load switching"</i> )	-	1690	-	nC
$I_{rrm}$	Reverse recovery current		-	20	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	420	-	A/ $\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	176	-	$\mu\text{J}$

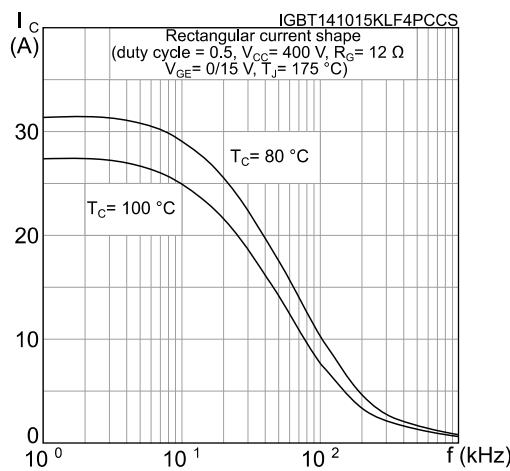
## 2.1 Electrical characteristics (curves)

**Figure 2: Power dissipation vs. case temperature****Figure 3: Collector current vs. case temperature****Figure 4: Output characteristics ( $T_J = 25 \text{ }^{\circ}\text{C}$ )****Figure 5: Output characteristics ( $T_J = 175 \text{ }^{\circ}\text{C}$ )****Figure 6:  $V_{CE(\text{sat})}$  vs. junction temperature****Figure 7:  $V_{CE(\text{sat})}$  vs. collector current**

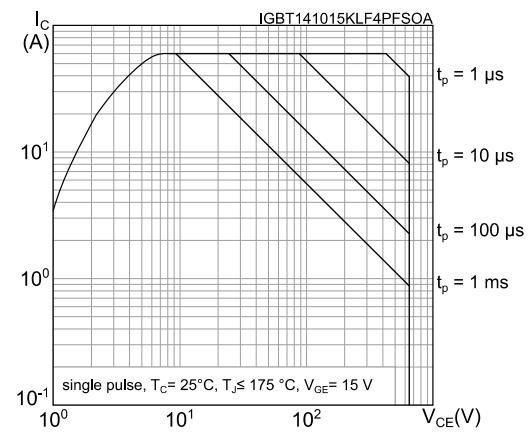
## STGB15M65DF2

## Electrical characteristics

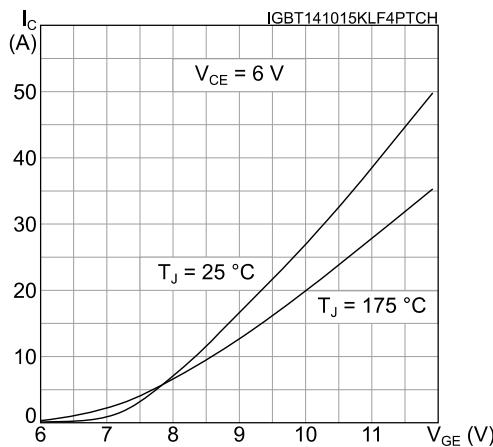
**Figure 8: Collector current vs. switching frequency**



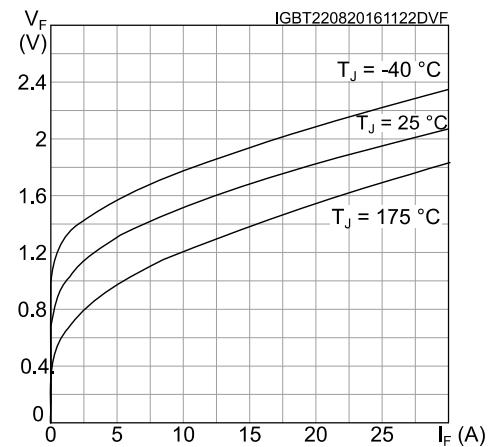
**Figure 9: Forward bias safe operating area**



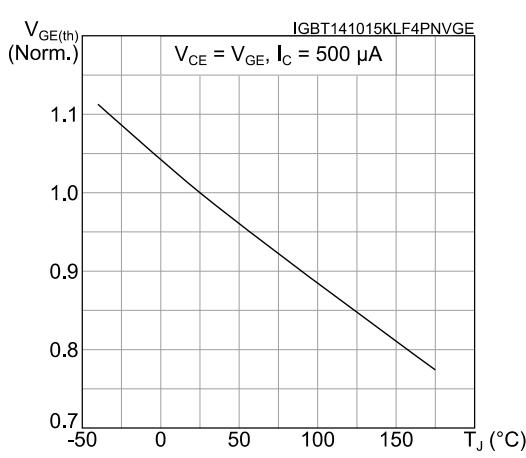
**Figure 10: Transfer characteristics**



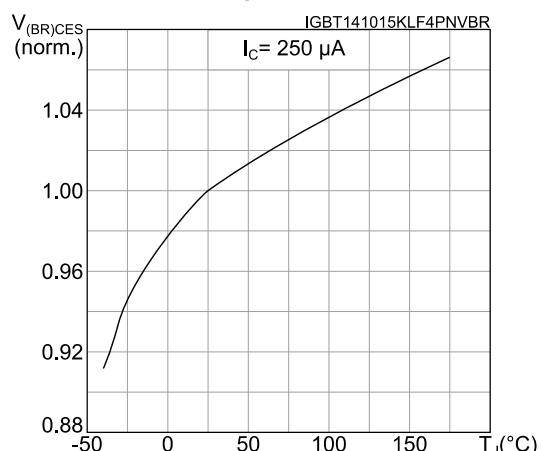
**Figure 11: Diode  $V_F$  vs. forward current**



**Figure 12: Normalized  $V_{GE(th)}$  vs. junction temperature**



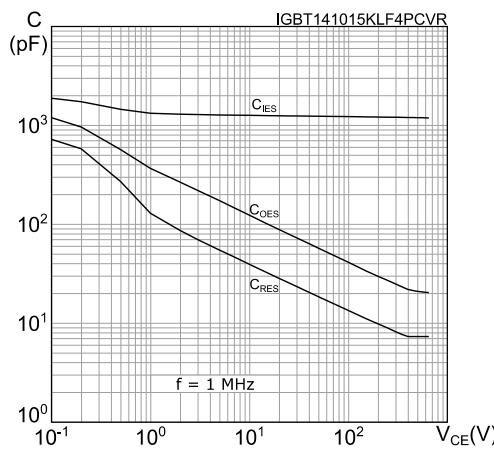
**Figure 13: Normalized  $V_{(BR)CES}$  vs. junction temperature**



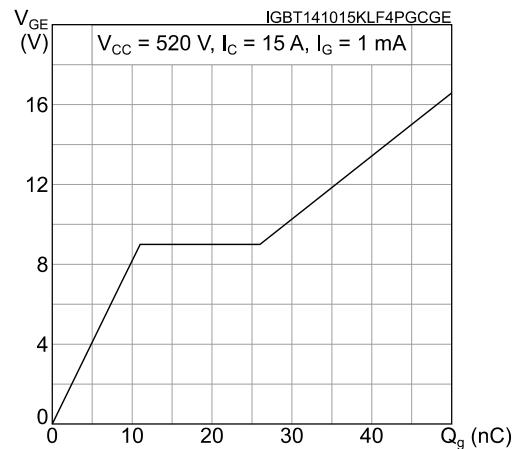
## Electrical characteristics

STGB15M65DF2

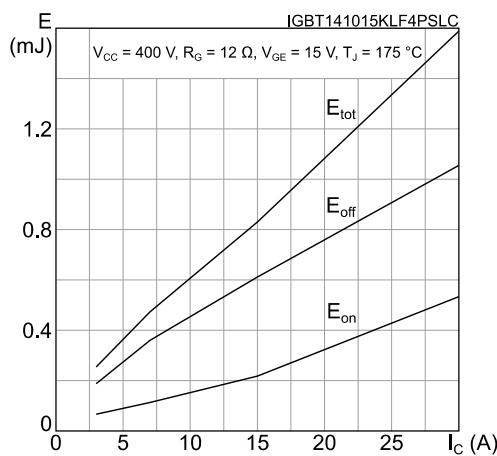
**Figure 14: Capacitance variations**



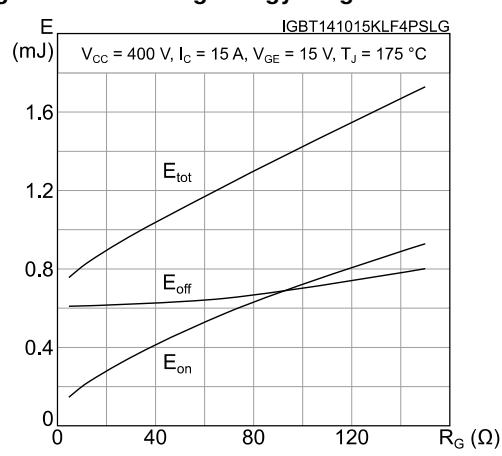
**Figure 15: Gate charge vs. gate-emitter voltage**



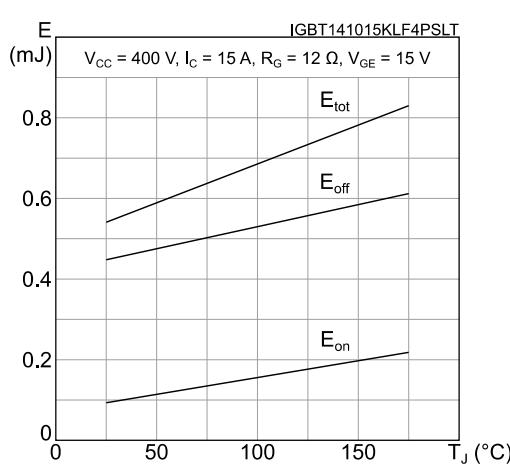
**Figure 16: Switching energy vs. collector current**



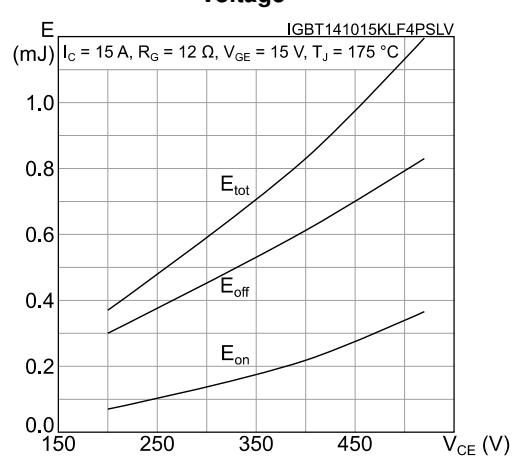
**Figure 17: Switching energy vs. gate resistance**



**Figure 18: Switching energy vs. temperature**



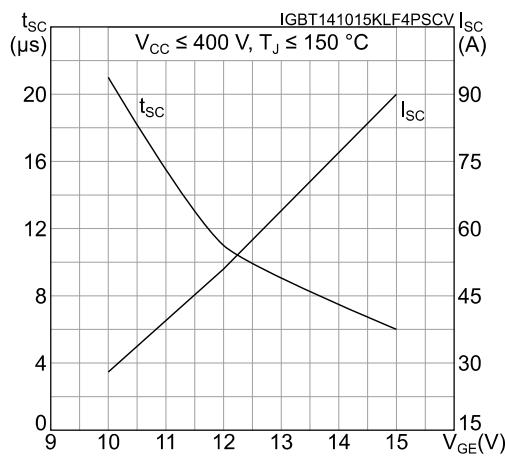
**Figure 19: Switching energy vs. collector-emitter voltage**



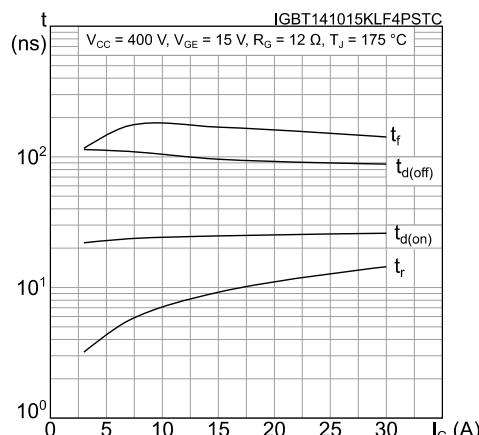
## STGB15M65DF2

## Electrical characteristics

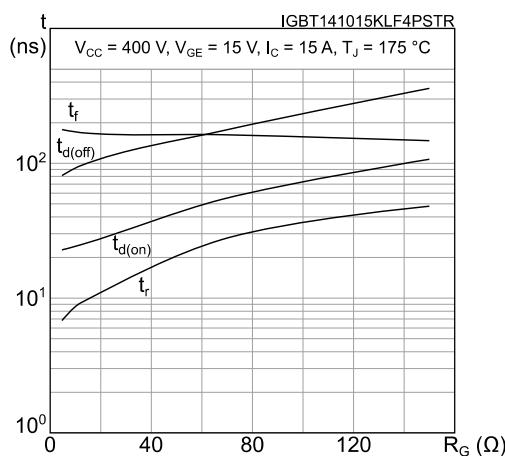
**Figure 20: Short-circuit time and current vs.  $V_{GE}$**



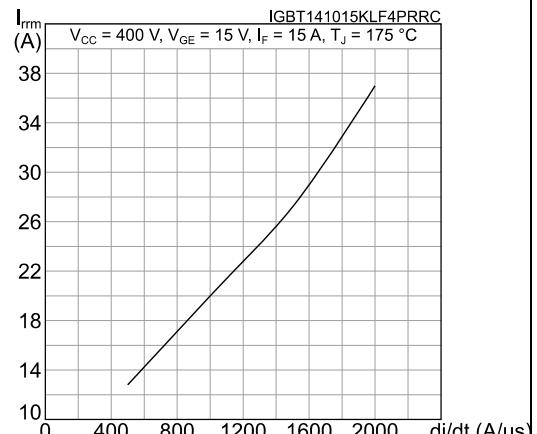
**Figure 21: Switching times vs. collector current**



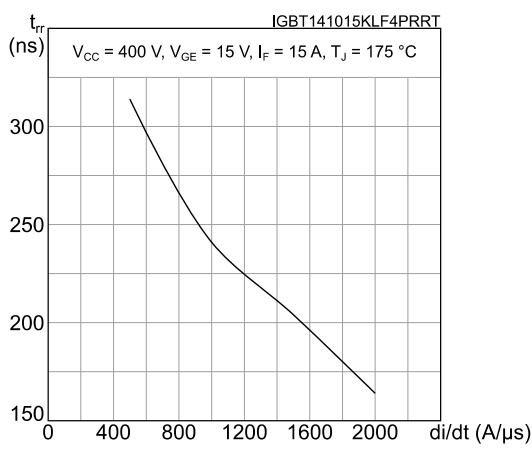
**Figure 22: Switching times vs. gate resistance**



**Figure 23: Reverse recovery current vs. diode current slope**



**Figure 24: Reverse recovery time vs. diode current slope**



**Figure 25: Reverse recovery charge vs. diode current slope**

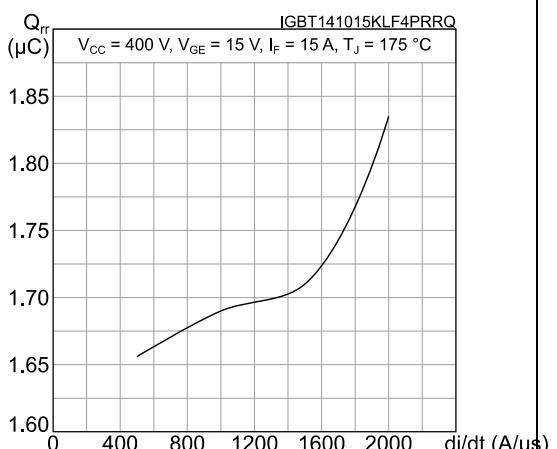


Figure 26: Reverse recovery energy vs. diode current slope

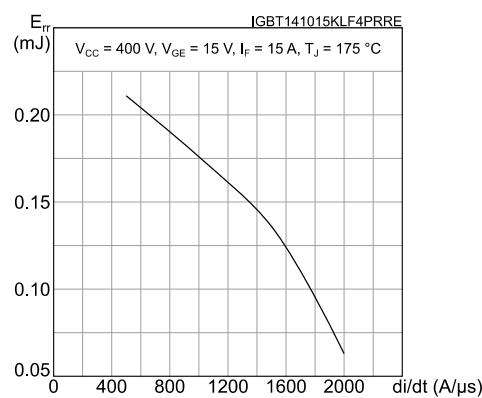


Figure 27: Thermal impedance for IGBT

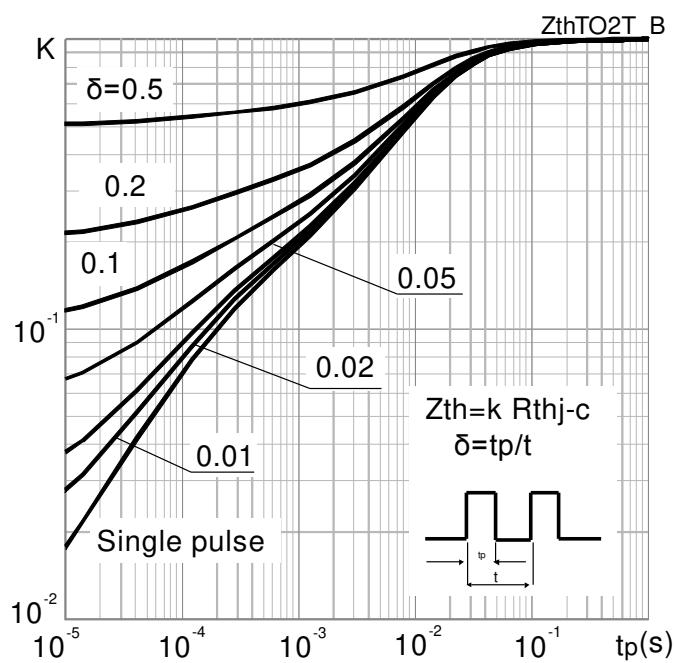
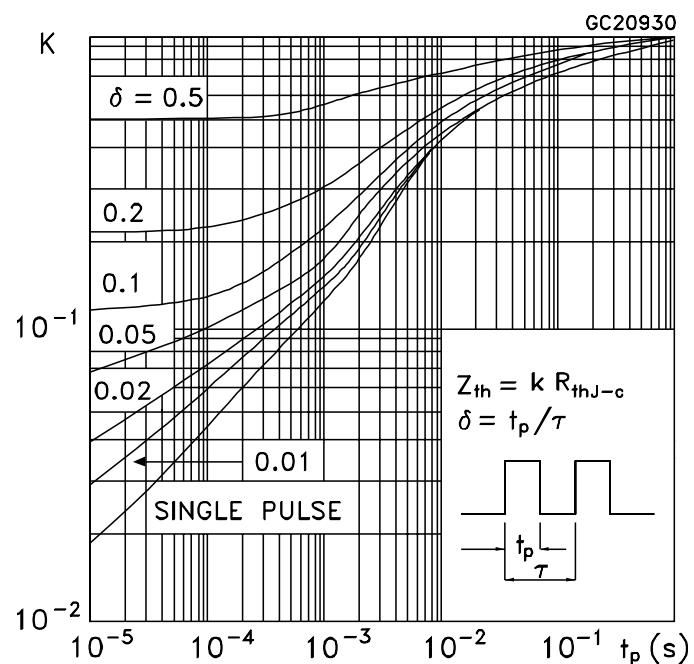
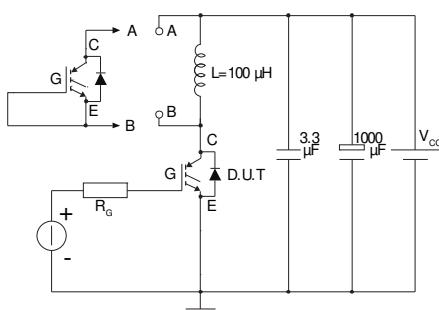


Figure 28: Thermal impedance for diode



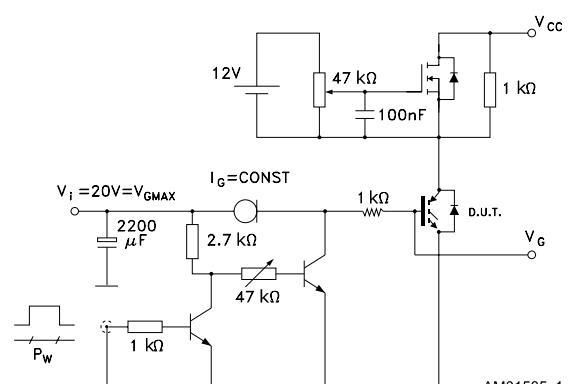
### 3 Test circuits

**Figure 29: Test circuit for inductive load switching**



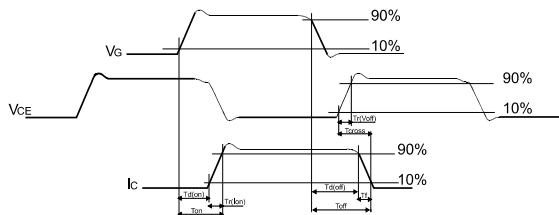
AM01504v1

**Figure 30: Gate charge test circuit**



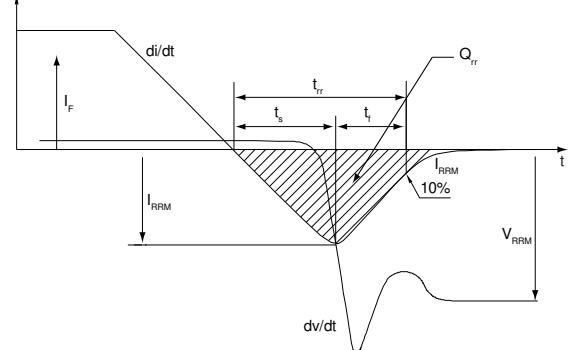
AM01505v1

**Figure 31: Switching waveform**



AM01506v1

**Figure 32: Diode reverse recovery waveform**



AM01507v1

## 4 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com).  
ECOPACK® is an ST trademark.

### 4.1 D<sup>2</sup>PAK (TO-263) type A package information

Figure 33: D<sup>2</sup>PAK (TO-263) type A package outline

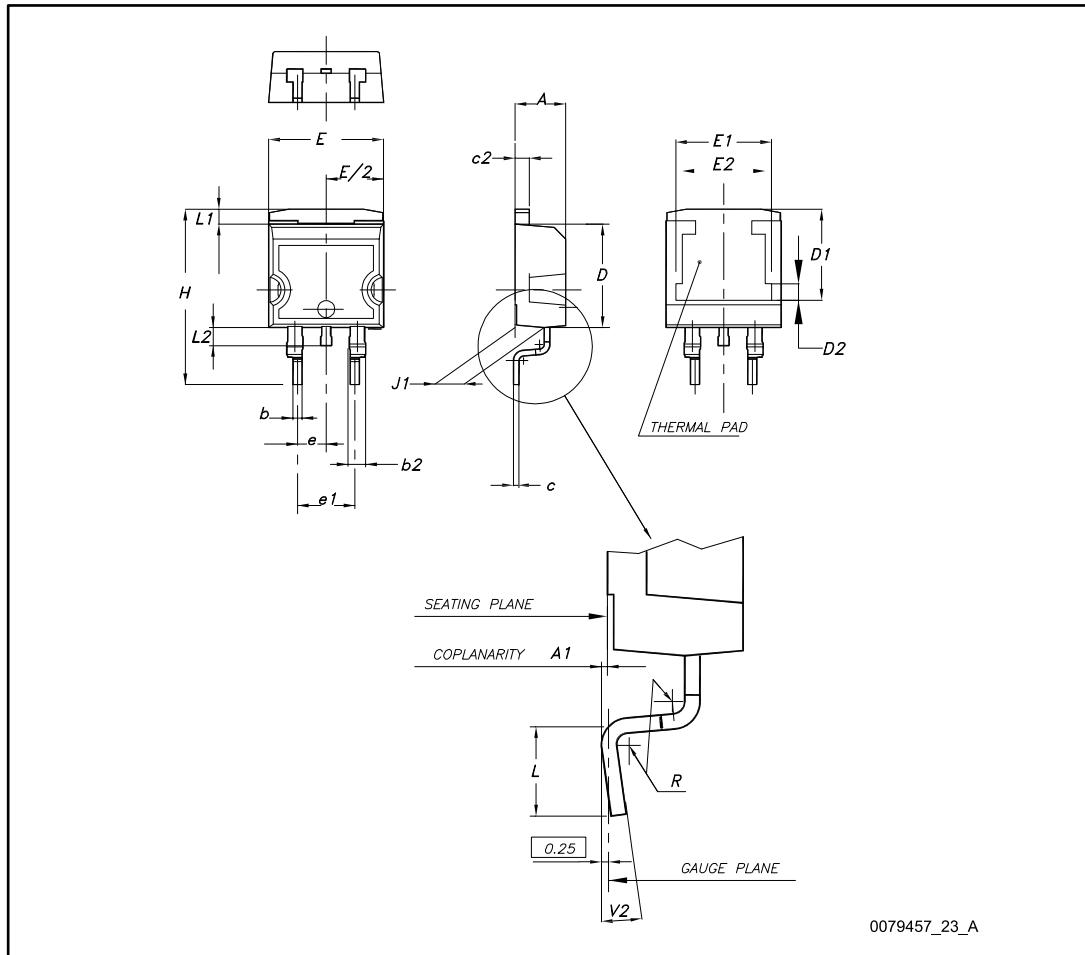
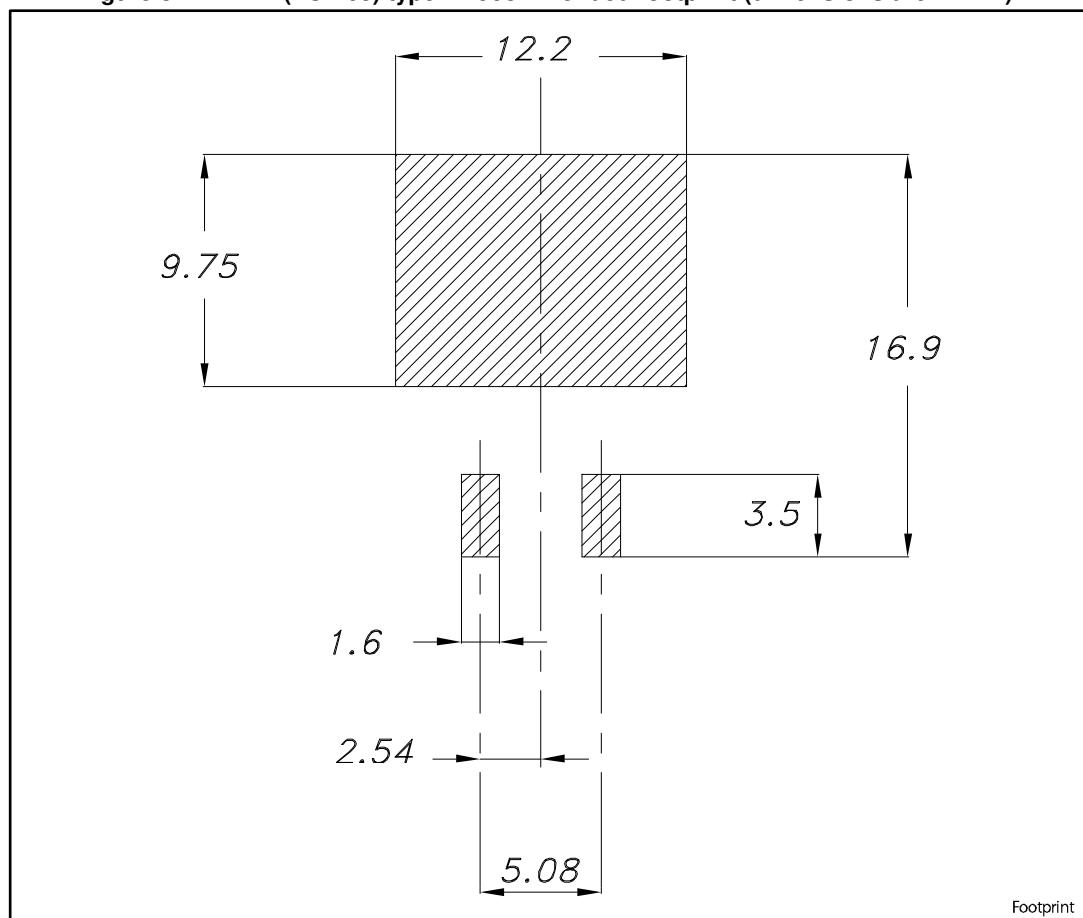


Table 8: D<sup>2</sup>PAK (TO-263) type A package mechanical data

Dim.	mm		
	Min.	Typ.	Max.
A	4.40		4.60
A1	0.03		0.23
b	0.70		0.93
b2	1.14		1.70
c	0.45		0.60
c2	1.23		1.36
D	8.95		9.35
D1	7.50	7.75	8.00
D2	1.10	1.30	1.50
E	10.00		10.40
E1	8.50	8.70	8.90
E2	6.85	7.05	7.25
e		2.54	
e1	4.88		5.28
H	15.00		15.85
J1	2.49		2.69
L	2.29		2.79
L1	1.27		1.40
L2	1.30		1.75
R		0.40	
V2	0°		8°

Figure 34: D<sup>2</sup>PAK (TO-263) type A recommended footprint (dimensions are in mm)

## 4.2 D<sup>2</sup>PAK type A packing information

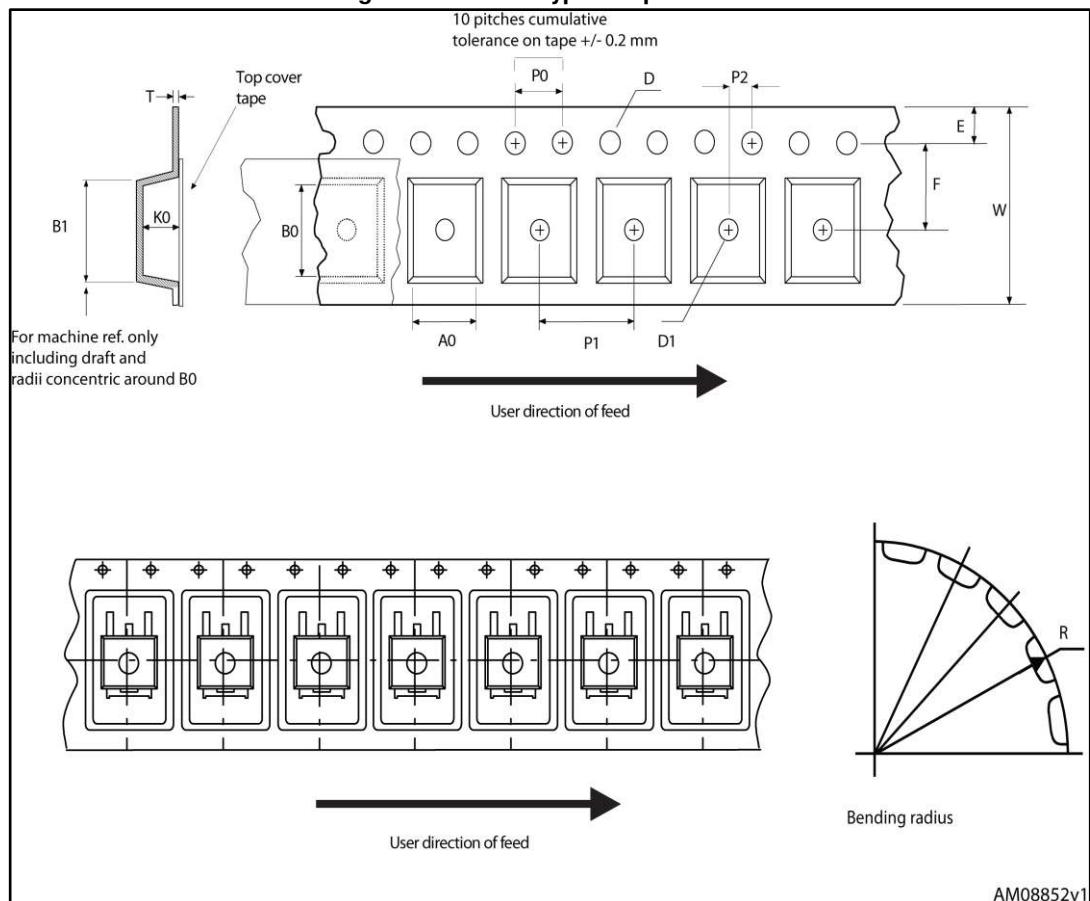
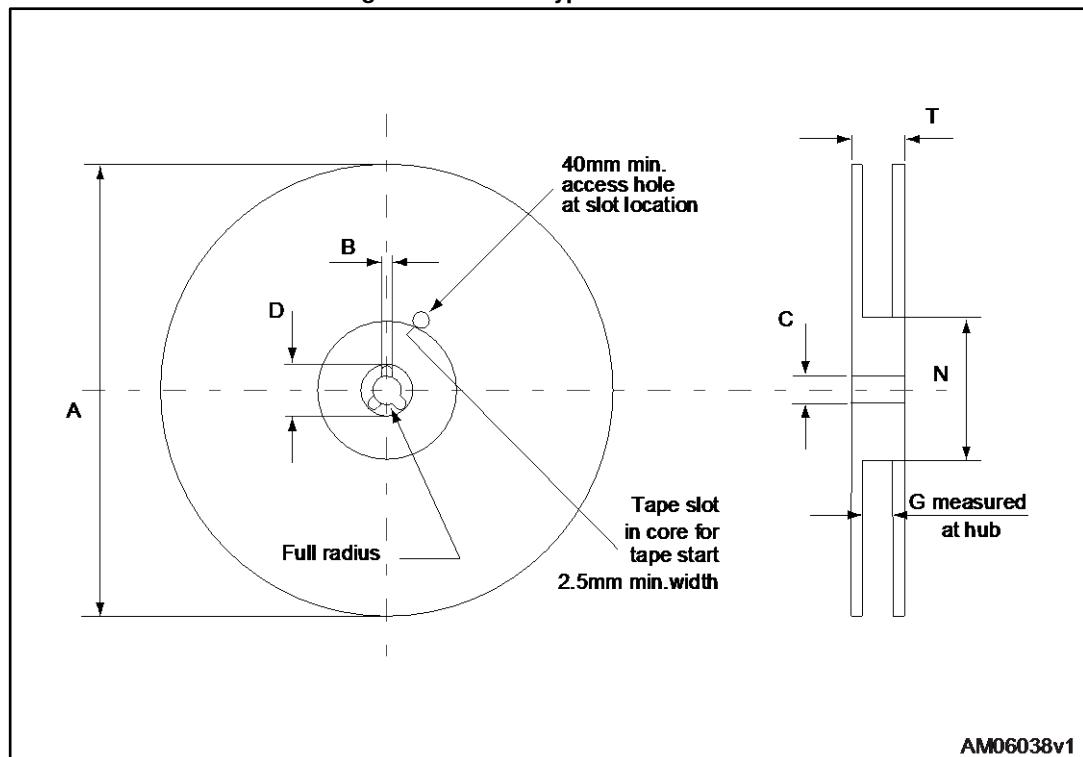
Figure 35: D<sup>2</sup>PAK type A tape outline

Figure 36: D<sup>2</sup>PAK type A reel outlineTable 9: D<sup>2</sup>PAK type A tape and reel mechanical data

Tape			Reel		
Dim.	mm		Dim.	mm	
	Min.	Max.		Min.	Max.
A0	10.5	10.7	A		330
B0	15.7	15.9	B	1.5	
D	1.5	1.6	C	12.8	13.2
D1	1.59	1.61	D	20.2	
E	1.65	1.85	G	24.4	26.4
F	11.4	11.6	N	100	
K0	4.8	5.0	T		30.4
P0	3.9	4.1			
P1	11.9	12.1	Base quantity		1000
P2	1.9	2.1	Bulk quantity		1000
R	50				
T	0.25	0.35			
W	23.7	24.3			

## 5 Revision history

Table 10: Document revision history

Date	Revision	Changes
14-Oct-2015	1	First release.
13-Nov-2015	2	Document status promoted from preliminary to production data.
22-Aug-2016	3	Updated <i>Table 2: "Absolute maximum ratings"</i> and <i>Table 6: "IGBT switching characteristics (inductive load)"</i> . Updated <i>Figure 16: "Switching energy vs. collector current"</i> , <i>Figure 17: "Switching energy vs. gate resistance"</i> , <i>Figure 18: "Switching energy vs. temperature"</i> and <i>Figure 19: "Switching energy vs. collector emitter voltage"</i> . Changed <i>Figure 11: "Diode VF vs. forward current"</i> .
04-May-2017	4	Modified: title, features and applications on cover page. Modified <i>Table 4: "Static characteristics"</i> , <i>Table 5: "Dynamic characteristics"</i> , <i>Table 7: "Diode switching characteristics (inductive load)"</i> . Updated <i>Section 4: "Package information"</i> . Minor text changes.

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