





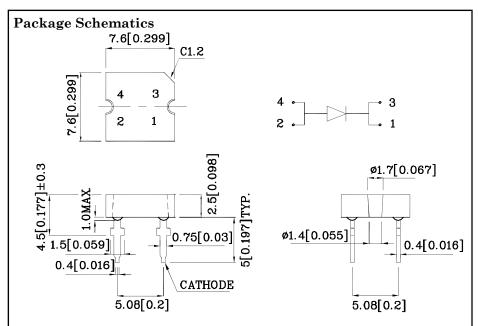


Features

- High current operation for greater luminous output
- Low power consumption and thermal resistance
- Can be used with automatic insertion equipment
- RoHS Compliant







Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T _A =25°C)	M2CRK (AlGaInP)	Unit			
Reverse Voltage	$V_{\rm R}$	5	V		
Forward Current	I_{F}	30	mA		
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	150	mA		
Power Dissipation	P_{D}	84	mW		
Operating Temperature	$T_{\rm A}$	-40 ~ +85	°C		
Storage Temperature	Tstg	-40 ~ +85	-0		
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds				
Lead Solder Temperature [5mm Below Package Base]		260°C For 5 Seconds			

Operating Characteristics (T_A =25°C)		M2CRK (AlGaInP)	Unit
Forward Voltage (Typ.) (I _F =20mA)	V_{F}	2.0	V
Forward Voltage (Max.) (I _F =20mA)	V_{F}	2.6	V
Reverse Current (Max.) $(V_R=5V)$	${ m I}_{ m R}$	10	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA)	λР	631*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) $(I_F=20\text{mA})$	λD	624*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	20	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	С	27	pF

Part Number	Emitting Color	Emitting Material	Lens-color	$\begin{array}{c} Luminous \ Intensity \\ CIE127\text{-}2007* \\ (I_F\text{=}20\text{mA}) \ mcd \end{array}$		Luminous Flux CIE127-2007* (I _F =20mA) mlm	Wavelength CIE127-2007* λP nm	Viewing Angle 20 1/2
				min.	typ.	typ.		
XSM2CRK383W	Red	AlGaInP	Water Clear	300 120*	695 357*	1000*	631*	110°

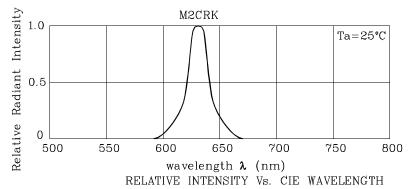
- $1.\,\theta$ 1/2 Is the angle from optical centerline where the luminous intensity is 1/2 the optical peak value.
- $2.\ Drive$ current between 10mA and 30mA are recommended for long term performance.
- 3. Operation at current below 10mA is not recommended.
- 4. LEDs are binned according to their Luminous intensity.
- * Luminous intensity / luminous flux value and wavelength are in accordance with CIE127-2007 standards.

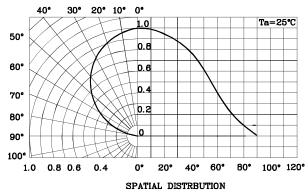
Dec 17,2013



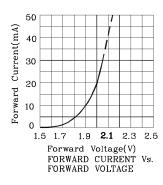


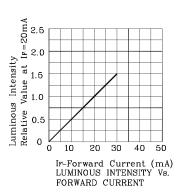


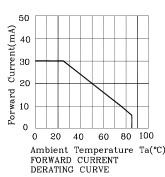


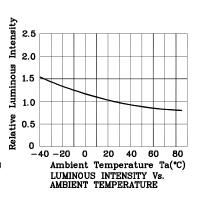


❖ M2CRK

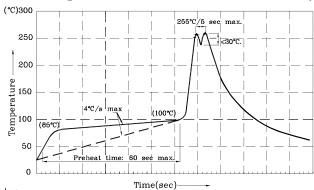








Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



Notes:

- Notes. I. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of $260^{\circ}C$ 2. Peak wave soldering temperature between $245^{\circ}C \sim 255^{\circ}C$ for 3 sec
- (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above $85\,^\circ\text{C}.$ 4.Fixtures should not incur stress on the component when mounting and
- during soldering process. 5.SAC 305 solder alloy is recommended.
- 6. No more than one wave soldering pass

Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength),

the typical accuracy of the sorting process is as follows:

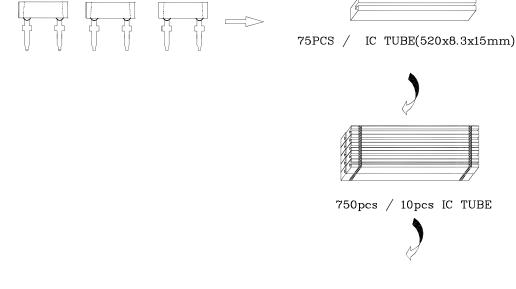
- 1. Wavelength: +/-1nm
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

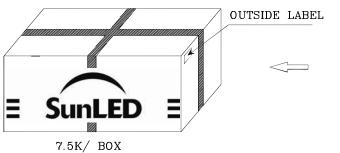
Note: Accuracy may depend on the sorting parameters.

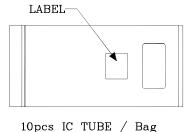


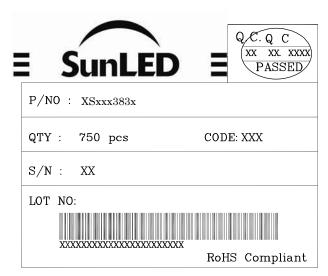
SUPER FLUX LED LAMP

PACKING & LABEL SPECIFICATIONS









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