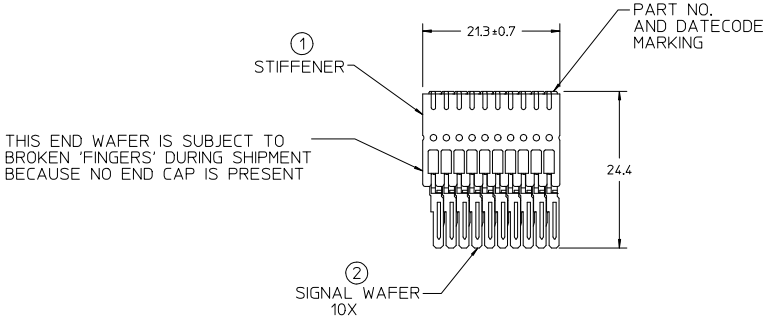
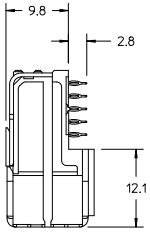
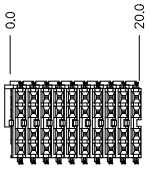
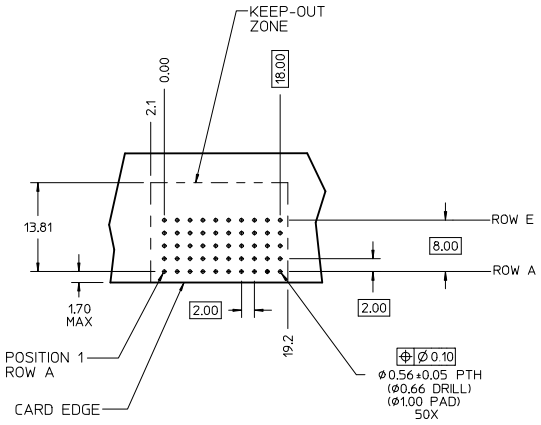
CUSTOMER: DITECH COMMUNICATIONS









DAUGHTERCARD HOLE PATTERN
(CONNECTOR SIDE)

NOTES:

1. MATERIALS: HOUSING - LIQUID CRYSTAL POLYMER (LCP), GLASS-FILLED, UL 94V-0.
   TERMINALS - HIGH PERFORMANCE ALLOY.
   STIFFENER - STAINLESS STEEL.
2. FINISH: SELECTIVE GOLD (Au) IN CONTACT AREA, 0.76 micrometers MINIMUM THICKNESS, SELECTIVE MATTE TIN (Sn) ON PCB TAILS, NICKEL (Ni) UNDERPLATE OVERALL.
3. REFER TO MOLEX PRODUCT SPECIFICATION PS-74031-999 FOR PERFORMANCE SPECIFICATIONS.
4. PACKAGED IN TUBES PER PK-70873-5043.
5. REFER TO MOLEX DOCUMENT SD-74671-002 FOR ADDITIONAL DETAIL ON THE HSD SIGNAL WAFER.
6. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF MOLEX COSMETIC SPECIFICATION PS-45499-002.

ITEM	PART NUMBER	DESCRIPTION	QTY
1	74676-0021	STIFFENER	1
2	74671-1001	HSD5 WAFER, LF	10

LEAD-FREE PLATING

CHG TO LEAD-FREE
EC NO: UCP2012-2210 2012/01/27
DRWN:GB 2012/01/27
CHKD:DJANNELLEY 2012/01/27
APPR:SMILLER 2012/02/28
DESCRIPTION
REV B

QUALITY SYMBOLS
▽=0
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.25	± ---
1 PLACE	± 0.38	± ---
ANGULAR ±1/2°		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: MM ONLY
SCALE: 2:1
DESIGN UNITS: METRIC
THIRD ANGLE PROJECTION

DRAWN BY: GB DATE: 2012/01/27
CHECKED BY: DATE:
APPROVED BY: SMILLER DATE: 2012/02/28

TITLE: VHDM-HSD 5 ROW, LF DAUGHTERCARD SALES DRAWING

MOLEX INCORPORATED

MATERIAL NO. 74670-0303
DOCUMENT NO. SD-74670-303
SHEET NO. 1 OF 1
SIZE D

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