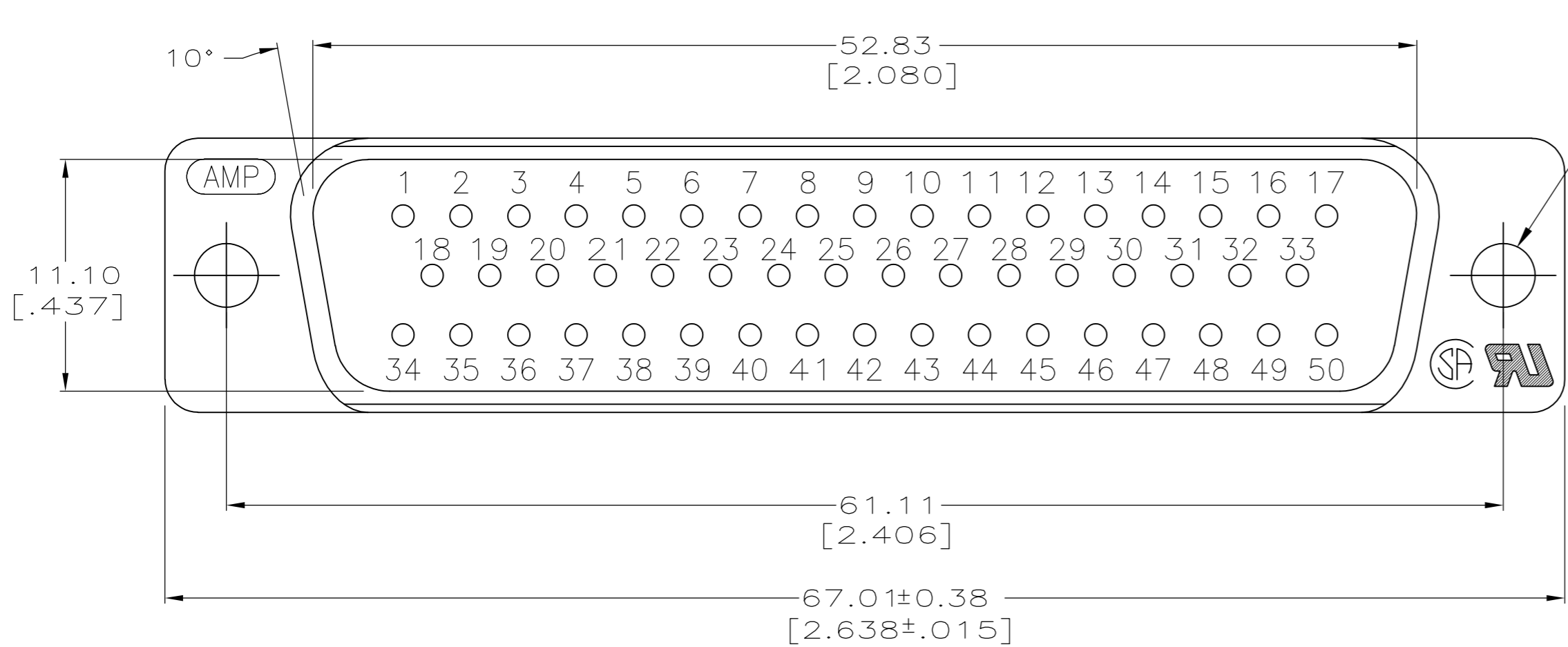
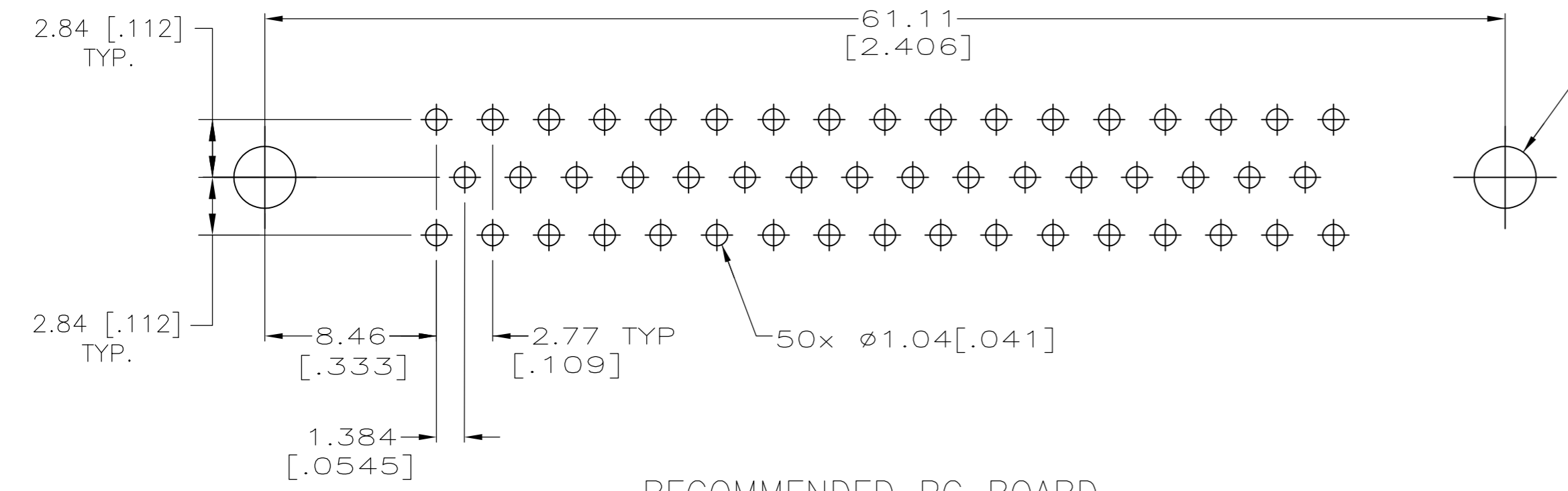
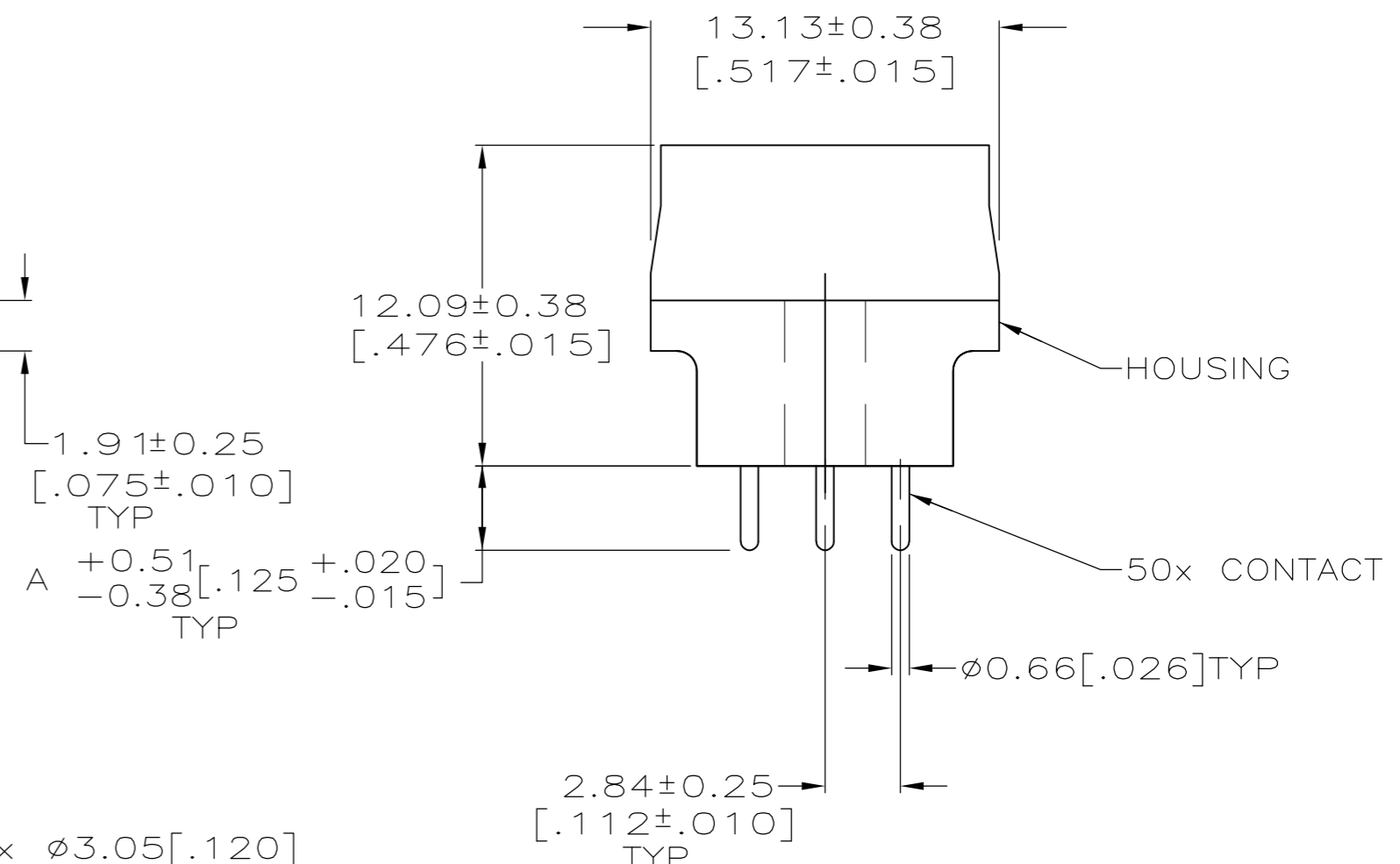
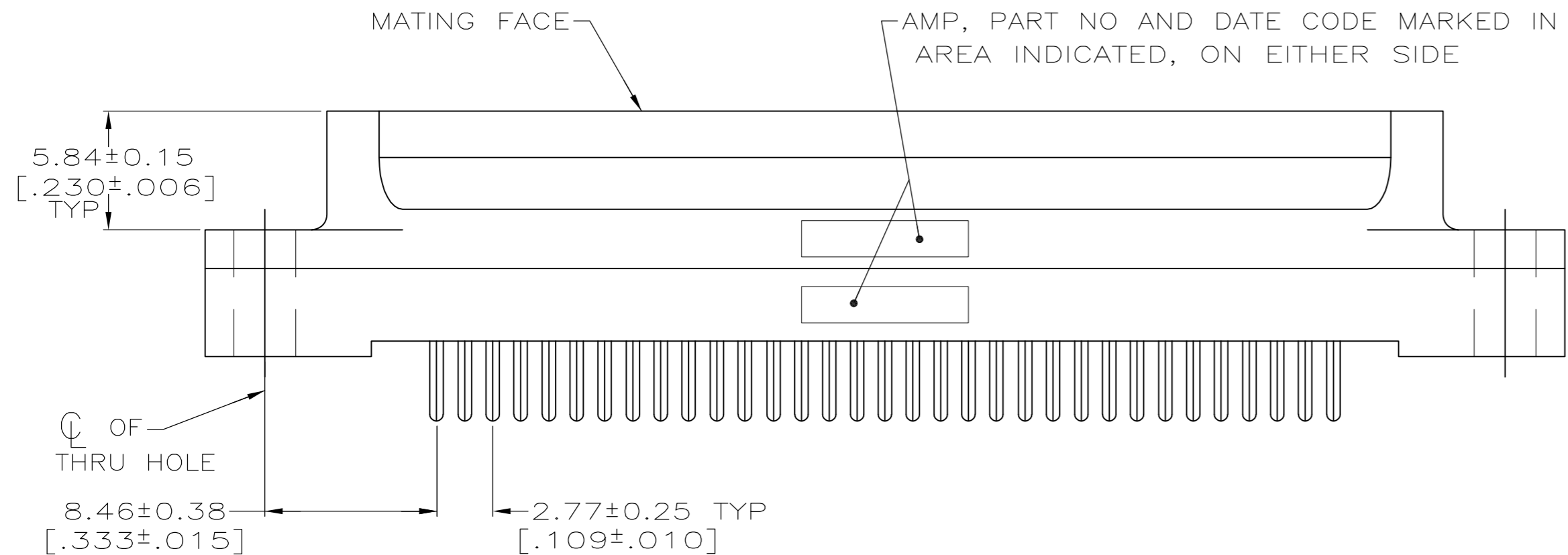


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
GP	00	M		REVISED PER ECO-09-028093	29JAN2010	CR	SB



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED.
CONTACTS: BRASS PER MIL-C-50.
- 2 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, GOLD FLASH IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.
- 3 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76µm [.000030] MIN GOLD IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.
OR
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76µm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS

REV	DESCRIPTION	DATE	BY	CHK	APVD	PRODUCT SPEC	APPLICATION SPEC	WEIGHT	SCALE	SHEET	REV
3	OBSOLETE	6.35 [.250]									
2	OBSOLETE	6.35 [.250]									
3	OBSOLETE	4.32 [.170]									
2	SUPSD BY 208010-4	4.32 [.170]									
3		3.18 [.125]									
2	OBSOLETE	3.18 [.125]									

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	J. POLIGNONE	01FEB07	Tyco Electronics Corporation Harrisburg, PA 17105-3608				
DIMENSIONS: mm [INCHES]		CHK	E. BRIANT	01FEB07					
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	E. BRIANT	01FEB07					
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 2°		NAME		PLUG ASSEMBLY, SIZE 5, 50 POSN, VERTICAL, AMPLIMITE HD-20					
MATERIAL		FINISH		108-40025	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
1		2 3			A2	00779	C=208010	-	
CUSTOMER DRAWING				SCALE	4:1	SHEET	1 OF 1	REV	M