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REC.

AMP 1281 (7/63)

APPLICATOR PARTS LIST

TYPE SIDEWISE DUO-TYPE FLAG

AMP INCORPORATED HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
								WIRE SIZE	CRIMP HEIGHT		
1	WIRE CRIMPER 453935-2	1	565037-1	42	Shear Plate - Left	1	811855-1	TO APPLY TERMINAL			60215-58328L
2	INS. CRIMPER	1	1-472820-2	43	Shear Block - Right	1	386372	22	.048		5300021
3	ANVIL	1	810931-1	44	Floating Shear	1	465106	20	.052		530002-2
4	ANVIL SPACER	1	811780-2	45	Retaining Plate - Front	1	811714-2				530002-3
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1				530002-4
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322	20	.052		530006-1
7	SHEAR BLADE SPACER			48	Shear Depressor 457097-1	1	386358	2) 22	.052		530006-2
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358	18	.056		530006-3
9	REAR ANVIL SPACER PLT.			50	Mount - Guard	1	811306-1	CRIMP SIZE TYPE FEED			530006-4
10	Front Strip Hold	1	811593-1	51				WIRE .080 WFW			530006-3
11	TOOL SPACER	1	371086	52				INSUL. .100 WFW	.560		530006-4
12	CRIMP SPACER	1	370873	53				SLEEVED			
13	FRONT STRIP GUIDE	1	810971-3	54	Spacer R. Strip Guide	1	1-811527-1	INSULATION RANGE WIRE RANGE			FORM PROD.
14	REAR STRIP GUIDE	1	465140-9	55				.050 - .065 22 - 18			180479
15	RAM 473699	1	473225	56	Spacer Depressor	1	370691	EXPLODED VIEW			28025E
16	TOOL HOLDER			57	Depressor Terminal	1	811936-1	A-6002-4, -6 AI-8012			
17	ADJ. CRIMP MOUNT Ass'y.	1	465392-9	58	SCREW, SOC HD. CAP. 6-32 1/8	1	2-21000-1	REMARKS:			
18	ADJ. BLOCK			59	NUT, HEX. 6-32	1	21018-5	.110 Max. Ins. Crimp Ht. Δ Mt. on Item 13			
19	APPLICATOR MOUNT ASSY.			60				TOP TOOL MT. SEQUENCE			
20	BASE PLATE	1	465100	61				ITEM 56, 57, 11, 12, 17 & 48			
21	BASE BLOCK	1	465101	62							
22	STRIP GUIDE PLATE	1	465513-7	63							
23	ANVIL HOLDER			64							
24	Wire Stop Guide	1	811787-2	65	Tension Adj. Plate	1	374999				
25	STRIPPER - Wire Stop	1	386361-1	66	24 Dia. Bush Assy	1	565050-2				
26	STRIPPER MOUNT	1	386362	67	PAPER SEPARATOR	1	694927-1				
27	RETAINER PLATE	1	389078	68	SPREADER ASSY.	1	453596-1				
28	STRIPPER MOUNT BRACKET	1	387715-1	69							
29	STRIPPER BUSHING 389027-1	1	389019-1	70	LUBRICATOR ASSY.	1	465184-2				
30	STOCK DRAG	1	386955	71	TERMINAL LUBRICANT REF 852931-2						
31	STOCK DRAG HANDLE			72	FEED FINGER ASSY						
32	STOCK DRAG STUD	1	370573	REV. REVISION RECORD		DATE	BY	ECN			
33	STOCK DRAG SPRING	1	370572	A	SUPERSEDES - 3	10-29-69	RS	L-6238			
34	STOCK DRAG ADJ. SCREW Nut	1	21022-3	B	Add Term 529284	2-27-69	RS	L-6238			
35	FEED FINGER HOLDER	1	386912		Item 29 was 389049-1						
36	FEED FINGER	1	386941	C	54 WAS 811527-1, FEED WAS	7-15-69	RS	L-6301			
37	FEED FINGER TIP	1	387251	D	ITEM 1 WAS 565037-1	8-13-69	RS	L-6398			
38	FEED FINGER Guide Δ	1	689915-4	DI	ADD TERM #180479	3-5-70	RS	L-7353			
39	BASE CASTING	1	570238	E	REV PER ECN	1-6-71	RS	L-8013			
40	GUARD 457665-1	1	811303-1	F	48 WAS 387265-7	9-23-71	RS	L-8509			
41	Bracket - Guard	1	811304-1	G	ADD ITEM 67 & 68	2-2-72	RS	L-8701			
				H	REV PER ECN	3-22-72	RS	L-8781			
				J	48 WAS 453362-1 ADD 530002	11-16-72	RS	L-9224			

INACTIVE FROM R1978 ADD 5/17/71
 L2 ADD'D TERMS PER R2454 8/20/51/78
 R1 ADD TERM #28025E PER R2454
 L ADD 70 & 71 R161 R87D 4/5/72

TO APPLY TERMINAL		60215-58328L
WIRE SIZE	CRIMP HEIGHT	5300021
22	.048	530002-2
		530002-3
20	.052	530002-4
2) 22	.052	
18	.056	530006-1
CRIMP SIZE TYPE FEED		530006-2
WIRE .080 WFW		530006-3
INSUL. .100 WFW	.560	530006-4
SLEEVED		
INSULATION RANGE	WIRE RANGE	FORM PROD.
.050 - .065	22 - 18	180479
EXPLODED VIEW		28025E
A-6002-4, -6	AI-8012	

REMARKS:
 .110 Max. Ins. Crimp Ht.
 Δ Mt. on Item 13
 TOP TOOL MT. SEQUENCE
 ITEM 56, 57, 11, 12, 17 & 48

INACTIVE
FOR REPLACEMENT ONLY

■ DENOTES WEARING PARTS
 RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
 AMP-O-LECTRIC 1-471273-3
 Feed Feed 672290-2

SERIAL NO.	DATE SHIPPED	DESIGNED
		R.A. 10-29-69
CUSTOMER NAME AND ADDRESS		CHK'D
		11-4-68
APPLICATOR NUMBER	REV. N 672290-5	SHEET 1 OF 1

M ECN-A 272490 JEB/CE 10/70
 N ECN 0150-4473-93 JH/TB 5/73